1. PRODUCT NAME:
   Acrylic Crack Patch

2. MANUFACTURER:
   ThorWorks Industries, Inc.
   2520 S. Campbell St.
   Sandusky, OH  44870
   Phone: 800-326-1994
   Fax: 419-626-5477
   www.thorworks.com

Additional Plant Locations:
SealMaster has a nationwide
network of manufacturing and
distribution facilities.
Phone 1-800-395-7325 or visit
www.sealmaster.net to find the
location near you.

3. PRODUCT DESCRIPTION &
   BENEFITS:
   Acrylic Crack Patch is a 100%
acrylic trowel grade crack filler
designed for filling cracks in asphalt
or concrete surfaces, up to 1" wide.

4. USES:
   Asphalt or concrete tennis courts,
basketball courts, play areas, and
all-purpose sport surfaces.
Color: Available in green, red, and
neutral.

5. SURFACE PREPARATION:
   Cracks must be cleaned of dust,
dirt, and debris including
vegetation. Blow clean with air
compressor or high pressure
washer.

6. MIXING PROCEDURES:
   Use as is. DO NOT DILUTE.

7. APPLICATION:
   Work Acrylic Crack Patch down
into crack using rectangular trowel
or hand held scraper. Wipe off
excess material with damp cloth
before it dries to prevent material
buildup on court surface.

8. IMPORTANT:
   Stir before using. Temperatures must
be above 50°F both during
application and for a period of at
least 24 hours after application. Do
not apply when rain is imminent or
forecast. Keep from freezing. Close
container when not in use.

9. DRYING TIME:
   24 hours depending on thickness
of applied material.

10. COVERAGE:
   Typically one gallon will fill
approximately 75-150 feet of cracks
depending on depth and width of
crack.

11. CAUTIONS:
   KEEP OUT OF REACH OF CHILDREN.
   Do not take internally. If swallowed,
call a physician immediately. In
case of contact with eyes, flush
immediately with water for 15
minutes and call a physician. When
not in use, keep containers tightly
closed and upright to prevent
leakage.

12. WARRANTY:
   The statements made on this
   technical bulletin are believed to
   be true and accurate, and are
   intended to provide a guide for
   approved construction practices.
   Manufacturer does not make, nor
does it authorize any agent or
   representative to make any
   warranty, express or implied,
   concerning this material as
   workmanship, weather,
   construction, equipment utilized
   and other variables affecting results
   are all beyond our control.

Manufacturer warrants only that
the material conforms to product
specifications and any liability to
the buyer or user of this product is
limited to the replacement value
of the product only. In no event
shall Manufacturer be liable for any
injury, loss or damage, either
direct or incidental, special or
consequential, however arising, in
connection with material or
equipment furnished or work
performed. Manufacturer shall not,
in any manner, be liable for any
defects, variations or change in
condition in the substructure over
which its products are installed.

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ThorWorks Industries, Inc.
P.O. Box 2277
Sandusky, OH  44870
Phone: 1-800-326-1994
FAX: 1-419-626-5477
www.sportmaster.net

### Chemical Characteristics

<table>
<thead>
<tr>
<th>% Weight (minimum)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic Emulsion</td>
</tr>
<tr>
<td>Hiding Pigment</td>
</tr>
<tr>
<td>Mineral Inert Fillers</td>
</tr>
<tr>
<td>Film Formers, Additives</td>
</tr>
<tr>
<td>Water</td>
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</tbody>
</table>

### Product Data

<table>
<thead>
<tr>
<th>Type</th>
<th>Pounds per Gallon @ 77° F.</th>
<th>Acrylic Emulsion</th>
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<tbody>
<tr>
<td></td>
<td>15.2 ± 1</td>
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</tr>
<tr>
<td></td>
<td>80 ± 5</td>
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</tr>
<tr>
<td>Odor</td>
<td>Slight Ammonia</td>
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<tr>
<td>Flammability</td>
<td>Non-Flammable</td>
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</tr>
<tr>
<td>Flash Point</td>
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</tr>
<tr>
<td>Storage Life</td>
<td>One Year</td>
<td></td>
</tr>
<tr>
<td>Colors</td>
<td>Several Available</td>
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