

1. **PRODUCT NAME:**  
Concrete Patch

2. **MANUFACTURER:**  
ThorWorks Industries, Inc.  
2520 S. Campbell St.  
Sandusky, OH 44870  
Phone: 800-326-1994  
Fax: 419-626-5477  
www.thorworks.com

*Additional Plant Locations:*  
SealMaster has a nationwide network of manufacturing and distribution facilities.

Phone 1-800-395-7325 or visit website at [www.sealmaster.net](http://www.sealmaster.net) to find the location near you.

3. **PRODUCT DESCRIPTION & BENEFITS:**  
Concrete Patch is a 100% acrylic heavy-bodied trowel grade patch material designed for filling larger cracks up to 1" wide in concrete surfaces. Concrete Patch can also be used to fill and repair damaged and spalled areas in concrete up to 1/4" deep.

4. **USES:**  
Ideal for repairing interior and exterior concrete surfaces.

*Color:* Natural Sand.

5. **SURFACE PREPARATION:**  
Thoroughly clean area to be prepared. Remove all loose dust, dirt, and debris.

6. **MIXING PROCEDURES:**  
Use as is. DO NOT DILUTE.

7. **APPLICATION:**  
Apply Concrete Patch with rectangular trowel or wide putty knife. Spread and smooth out material flush to adjoining surface. Allow material to dry and cure for 48 hours prior to resuming foot or vehicle traffic.

8. **IMPORTANT:**  
Stir before using. Temperatures must be above 50°F both during application and for a period of at least 24 hours after application. Do not apply when rain is imminent or forecast. Keep liquid from freezing.

Close container when not in use.

9. **DRYING TIME:**  
Allow 48 hours prior to resuming foot or vehicle traffic.

10. **COVERAGE:**  
Typically one gallon will fill approximately 75-150 feet of cracks depending on depth and width of crack. Patching coverage is dependant upon depth of repair.

11. **CAUTIONS:**  
**KEEP OUT OF REACH OF CHILDREN.**  
Do not take internally. If swallowed, call a physician immediately. In case of contact with eyes, flush immediately with water for 15 minutes and call a physician. When not in use, keep containers tightly closed and upright to prevent leakage.

12. **WARRANTY:**  
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**Product Data**

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Type	Acrylic Emulsion
Pounds per Gallon @ 77° F.	15.2 ± .2
% Non Volatile Material	80 ± 5
Viscosity @ 77° F. (Kreb's Units)	143+
Odor	Slight Ammonia
Flammability	Non-Flammable
Flash Point	None

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